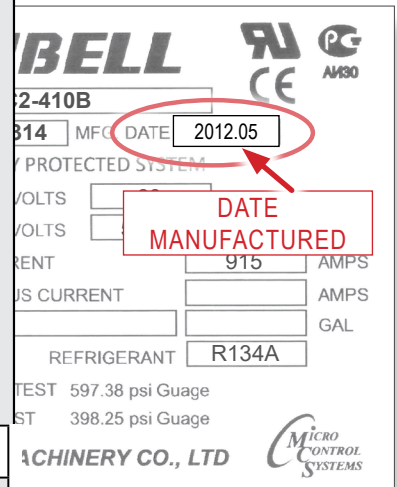
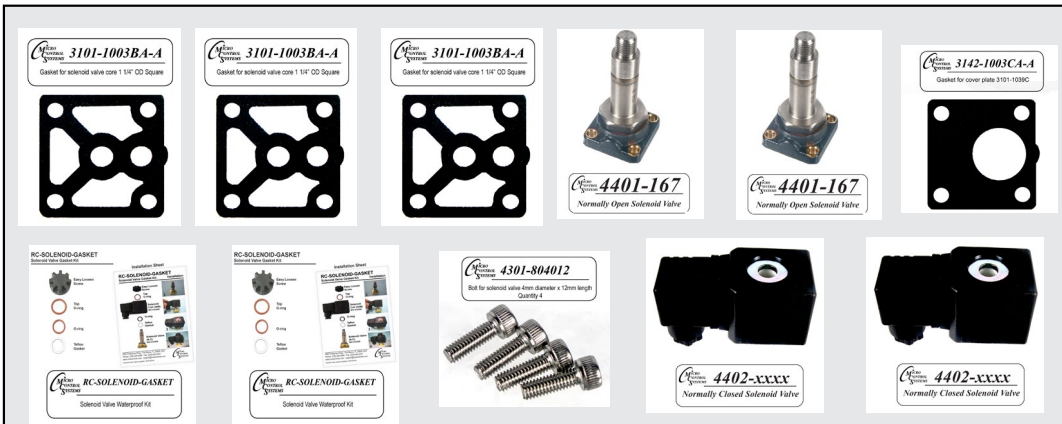




RC-STEP CONVERT NO/NC

STEPLESS TO STEP CONVERSION KIT

(Used with Compressors Manufactured PRIOR to May 2013)



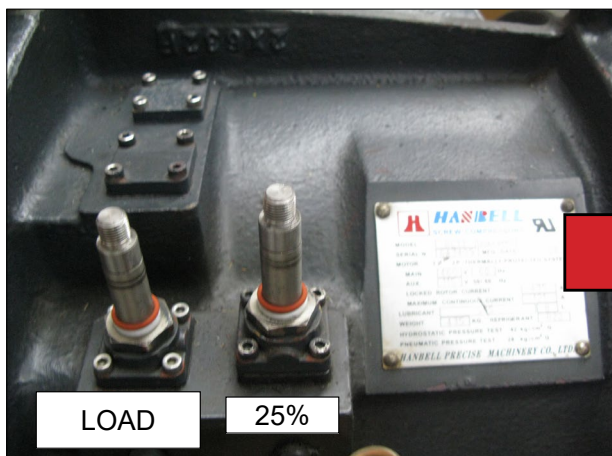
All HANBELL MODELS PRIOR to May 2013

| PART # | DESCRIPTION | QUANTITY |
|---------------------|--|----------|
| 3101-1003BA-A | Gasket | 3 |
| 3142-1003CA-A | Load Gasket for cover plate | 1 |
| 4301-804012 | Bolts M4 x M12 | 4 |
| RC-SOLENOID GASKET | Water Proof Solenoid Gasket Kit | 2 |
| 4401-167 | Normally Closed (NC) Solenoid Valve | 2 |
| 4402-15 / 4402-GB62 | Solenoid valve coil only 12W 110v / 220v | 2 |

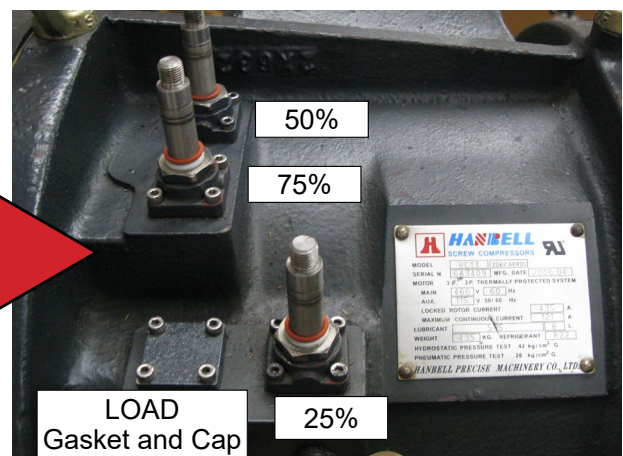
Packaging

Ship Weight 1.85 lb (approx)
 Box Dimensions..... 6 x 5" x 2"

Supports the Solenoid configuration below:

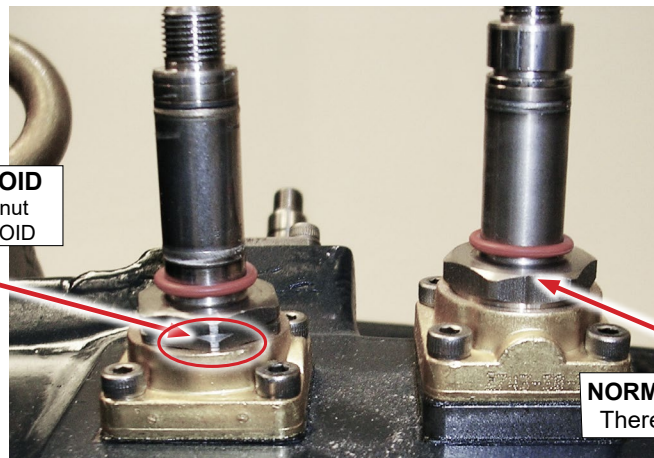


25%, LOAD Solenoids - BEFORE CONVERSION



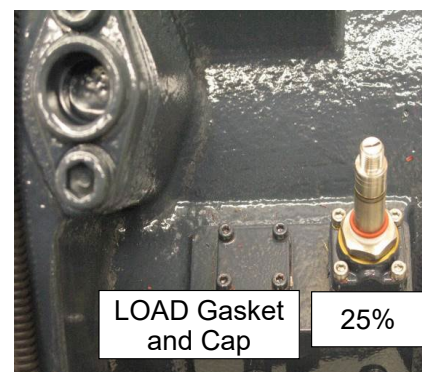
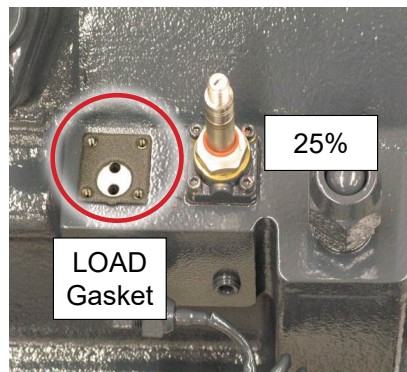
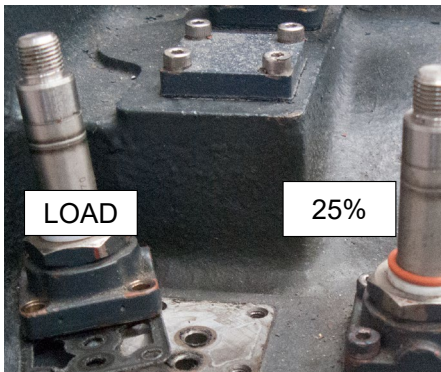
AFTER CONVERSION

NORMALLY OPEN SOLENOID
Can be identified by notches on nut and only found on LOAD SOLENOID

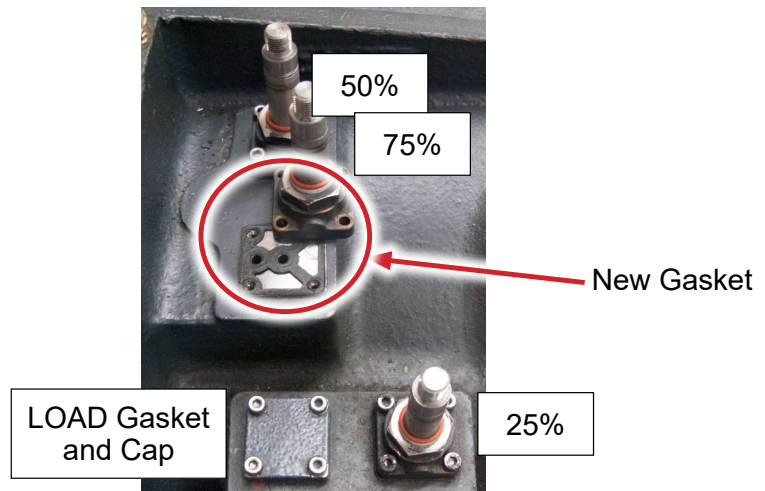
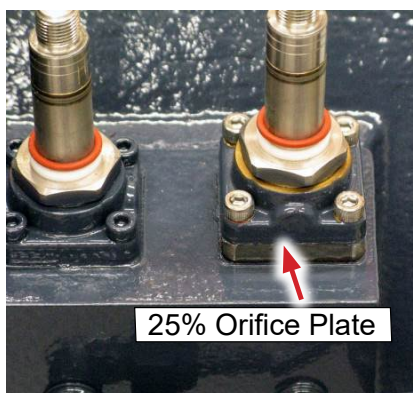


NORMALLY CLOSED SOLENOID
There are no notches on the nut.

NOTE #1: If the existing set up is using a **NORMALLY OPEN LOAD SOLENOID** - DO NOT USE THIS SOLENOID FOR AN UNLOADER. Use a supplied **NORMALLY CLOSED SOLENOID**.



NOTE #2: The Load Solenoid and existing gasket will be removed and replaced with a load gasket and Cap. The load gasket has a large hole allowing the oil to flow continuously to the slide piston chamber fully loading the compressor.



NOTE #3: Remove the existing 25% Unload Solenoid and remove the orifice plate. Re-install the 25% Unload Solenoid using a new gasket. Remove the 50% and 75% Unload Caps and gaskets. Install the new Solenoids with new gaskets.

Be mindful of the gasket orientation aligning the holes with the solenoid and casing.